

Why Employee Health & Safety is a Bottom-Line Business Activity

2025
WORK RELATED
Injuries Workshop

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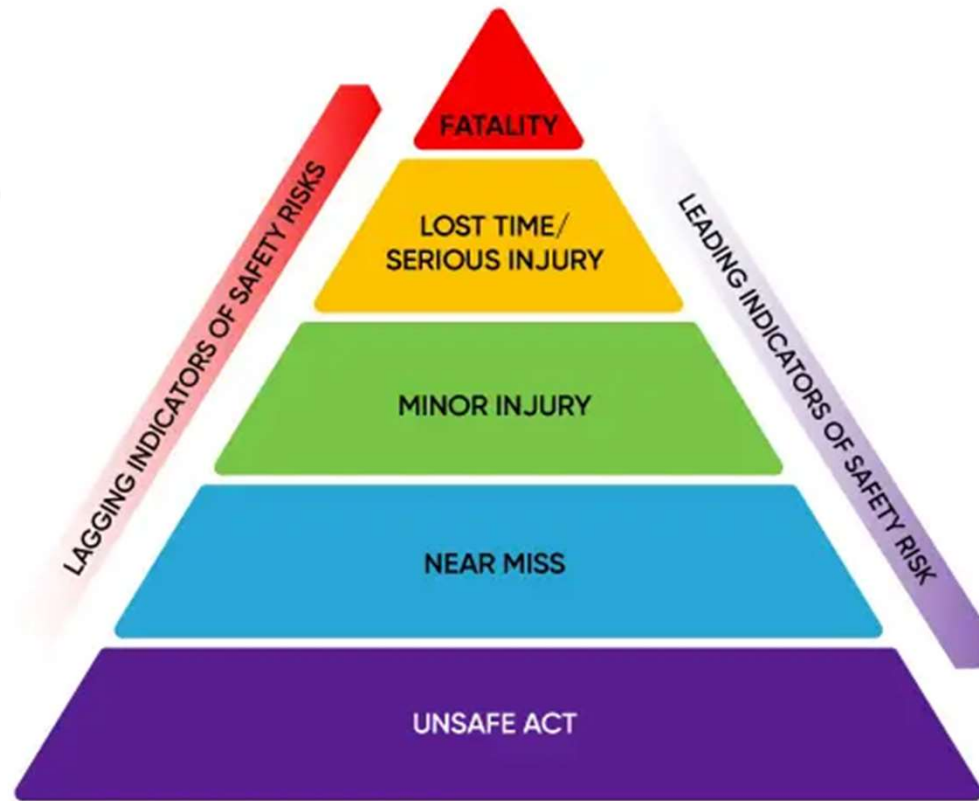
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**Why Is This Person
Getting Hurt?**



Leading and Lagging Indicators

Heinrich's
Triangle
Theory



Heinrich Triangle Theory

Relationship between different types of workplace accidents. Theory helps to prevent industrial accidents.

How it works:

- **For every major injury/fatality, 29 minor injuries and 300 near-miss incidents.**
- **Focusing on reducing minor injuries and near-misses, organizations can reduce the number of major injuries and fatalities.**

Accident vs Incident

- Accident -

Random event that “oh, well, it just happened” and could not have been prevented.

- Incident -

Vast majority of harmful workplace events do not just happen. Most harmful workplace incidents are wholly preventable.

Regardless of size or impact, need to be investigated even near misses - To determine what happened and why.

Do not have to occur. Can be prevented by addressing shortcomings in the programs that manage health and safety in the workplace.

Incident Response

Trained response team following a predetermined documented process

1 - Preserve/Document the Scene

Cordon Off / Pictures / Preserve Incident Details

2 - Collect Information

EH&S Staff, Area-Supervision, SMEs, Medical - Interviews, Equipment Insp.

i.e. Operational Details, Manuals, Policies and Procedures, Training Records

3 - Determine the Root Causes

Asking WHY, not to determine fault or blame


4 - Implement Corrective Actions

Program Level Improvements, Demonstrated Upper Management Support.

Example - Paper Mill



Incident Investigations

- Focus on programs, not behaviors.
 - If safety rule/procedure not followed - WHY?
Example - Cart down the hall, excellent worker wanted to save time
 - Did production pressure play a role? If so WHY was it permitted?
Example - Kitchen
 - Was procedure out of date or training out of date? If so, WHY was it not previously identified or if it had been identified Why wasn't it addressed?
Example - Out of date documentation, MSDS vs SDS
 - Employees do what they are told/allowed to do or perceive as their task.
Example - Golf course
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Cost of Injury

- Direct Costs
 - Medical Costs
 - Indemnity Payments
 - Clean-Up Cost
- Indirect Costs (Lost of Productivity) Include
 - Replacement Staff / OSHA Inspections
 - Spoiled Product / Schedule Delays
 - New Employee Training / Legal Fees
 - EMR / Insurance Costs / Lost Business Opportunities
 - Talent Restrictions

Full Cost

Direct Cost x (~4x20) = Indirect Cost

Cost of an Incident


- **Direct Cost** = **\$10,000**
- **Indirect Cost = 4 x \$10,000 =** = **\$40,000**
- **Total Cost** = **\$50,000**

- **Insurance Deductible - Out of Pocket**
- **Assume Net Profit Margin – 10%**
- **Sales Required for a Profit of \$50,000**

>>>>>>> \$500,000 <<<<<<<<<

Resources

Websites:

- **Occupational Safety and Health Administration (OSHA)**
 - **American Industrial Hygiene Association (AIHA)**
 - **American Society Safety Professionals (ASSP)**
 - **National Safety Council (NSC)**
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Root Cause Analysis:

Identifying and Addressing the Underlying Causes
Behind Incidents

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Just Culture

- Individuals should not be held accountable for system failings over which they have no control
- Competent professionals make mistakes
- Even competent professionals will develop unhealthy norms (shortcuts, “workarounds”)
- There is zero tolerance for *reckless* behavior
- Events considered **opportunities to inform methods for managing both system and behavioral risk**



Root Cause Analysis (RCA)

Goal:

- PREVENT future harm (risk) by performing review that results in ACTION that creates SUSTAINABLE IMPROVEMENT and CHANGE

Guiding Principles:

- All of us come to work every day to **do our best**
- **Humans are imperfect** and make mistakes
- **Focus is on:**
 - **Understanding the system** and the perspective of individuals functioning within the system
 - **Understanding how the system caused or contributed** to the event will help us design safer systems and organizations
 - **Process(es)** NOT people

What is NOT Root Cause?

The immediate or direct cause or what appears to be the cause that most directly led to an accident (e.g., worker slips and falls due to water on floor – *is water on the floor the root cause?*)



Getting Started: Who Should Be Involved?

Staff

- Staff directly involved in the event
- Staff working in the area/process being studied
- Staff familiar with related policies/procedures

Subject Matter Experts

- Subject matter expert(s) on the process being evaluated
- Subject matter expert on the RCA process

Executive Sponsor

- Senior leader who is able to facilitate changes that may be needed
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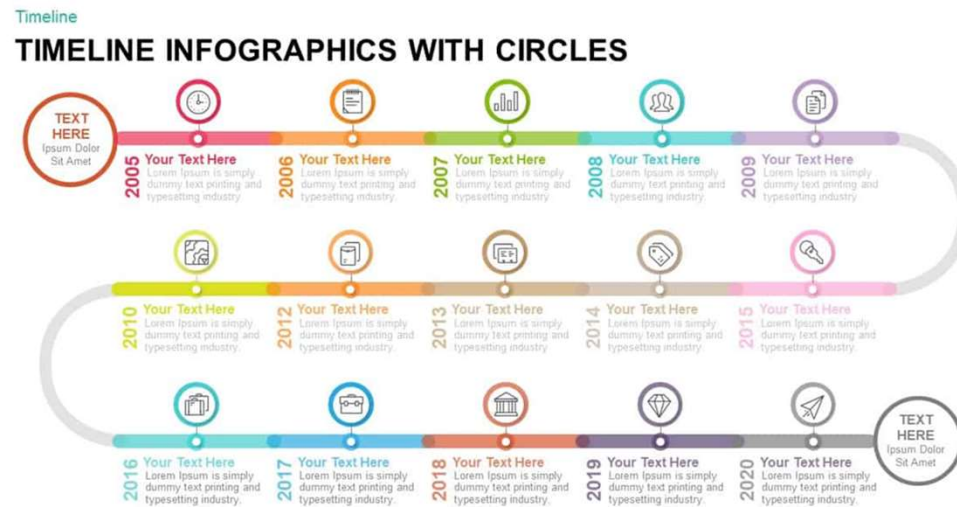
Getting Started: Ground Rules

- All information discussed **confidential – peer-protected**
- Discussion **content should remain within the group**
- Focus of discussion is on **SYSTEM** issues, not on INDIVIDUALS
- Each **human error (i.e., mistake) must have a cause** - focus is on WHY not the mistake itself
- **Negative descriptors are not used** as part of cause (i.e., policy *poorly* written)
- **Deviations in procedures must have a preceding cause** – the deviation is not the cause
- Failure to act is *only causal* when there was a pre-existing duty to act

Getting Started: Timeline

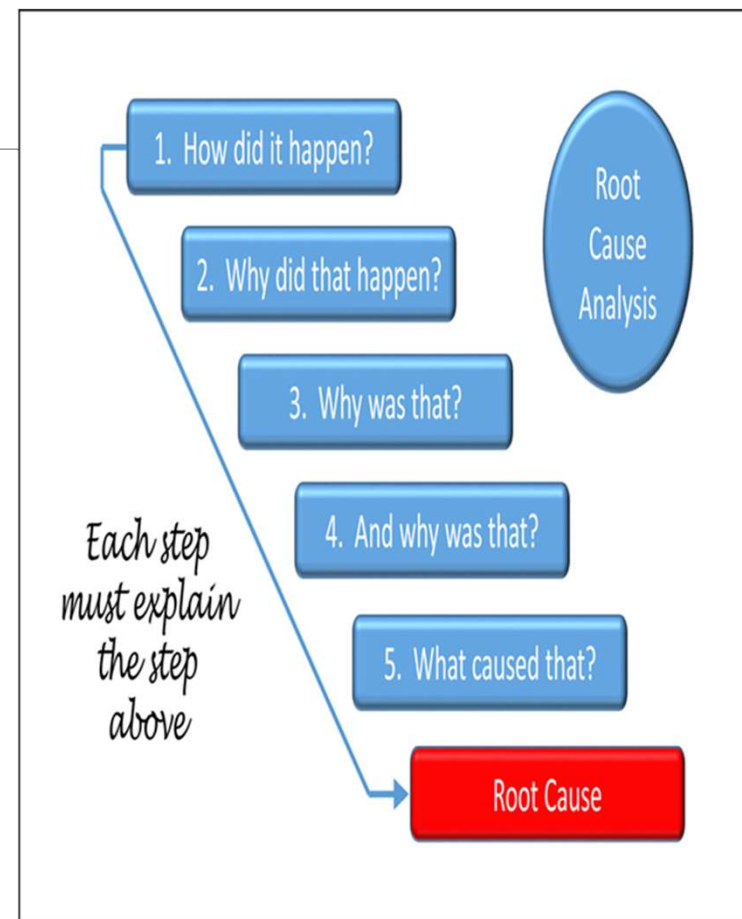
Establish timeline or chronology of events leading up to concern under review

- Individual conversations
- Group conversation
- Both



Using the “Five Whys”

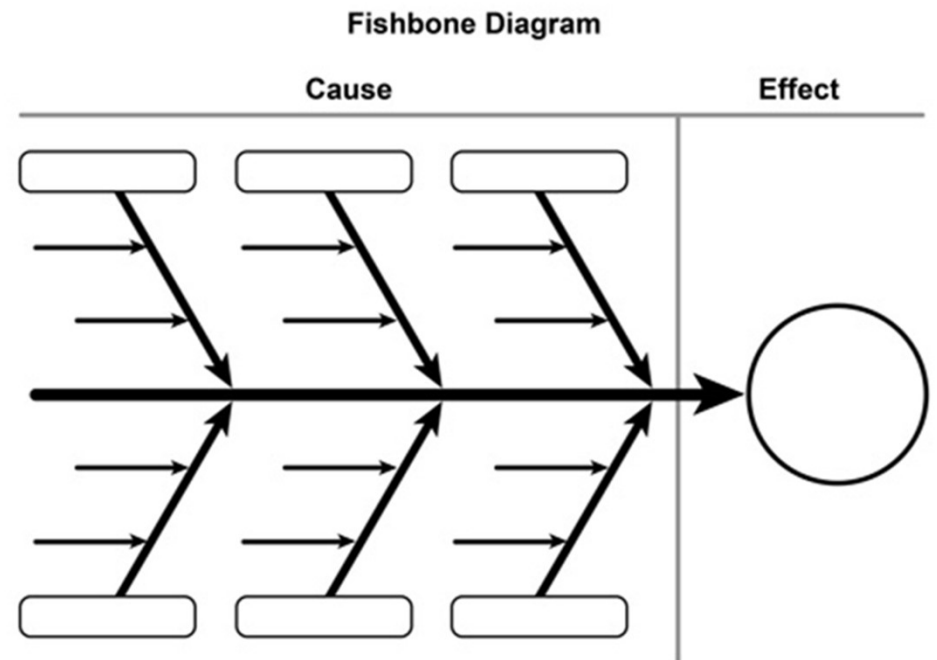
- Ask “Why” five times (may need more or less)
- Don’t accept first impressions
- **Problem-solve**
 - Avoid assignment of blame
- **Analyze your system(s)**
- **What allowed the event to take place?**
 - Systems
 - Behaviors
- Use to formulate action plan to prevent future incidents



Cause and Effect Diagram

(Fishbone/Ishikawa Diagrams)

- Identifies **possible causes** of an “effect”/issue
- Recognizes that there are **often many causes** behind a problem
- Used to sort ideas of possible causes into **categories**
- Effective when used as a **brainstorming tool for a team**



Action Plan Hierarchy

| Strength | Action Plan Type |
|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Strong | <ul style="list-style-type: none">- Forcing Functions- Constraints- Physical changes to the environment- Simplifications/removal of unnecessary steps- Standardization |
| Intermediate | <ul style="list-style-type: none">- Increase staffing/decrease workload- Reduce distractions- Checklist/cognitive aids/decision support- Enhance communication- Hearback, readback- Feedback from devices- Redundancy |
| Weak | <ul style="list-style-type: none">- Train/retrain- Blame/reprimand- Write a new procedure/policy- Add another step- Add more technology- Double checks |

Key Takeaways

Just Culture

- Shifts our attention from retrospective judgment of others, focused on the severity of the outcome, to **real-time evaluation of behavioral choices** in rational and organized manner
- Provides a **systematic and uniform process designed to support best practices**, identify system issues and corrective actions and.....
- **Implies psychological safety** represents an organization's climate and culture
- Simply put, **is more “just” for employees**

Root Cause Analysis

- Done well, **recognizes there may be multiple causes vs single cause** behind an event

Case Discussion



Case Study 1: Floor care tech with contusion of left elbow

- **History of Injury:**

- 51 yr old male long-term custodial employee working third shift
- While operating walk-behind floor buffer, machine reportedly malfunctioned when put into reverse, employee elbow slammed into wall, pinned between machine and wall

- **Treatment:**

- Initial – ED
 - X-rays, elbow x 3 views (negative)
 - Prescribed ibuprofen (600 mg) and ice
 - Diagnosis: Olecranon bursitis, left elbow
- Seen in Occupational Health Service (OHS) next day
 - On exam – L elbow edematous, TTP over olecranon process, limited ROM
 - Continued anti-inflammatory measures including elevation and provided elbow sleeve for compression
 - F/U with OHS in five days



Case Study 1: Floor care tech with contusion of left elbow


- **Treatment (continued):**

- Seen in OHS x 6 additional visits with continued anti-inflammatory measures recommended
- EE returned to work on light duty @ 4 weeks post-injury (department never confirmed they could accommodate and did not let OHS know that they had brought him back on light duty)
- EE returned to work at full duty @ 5 weeks post-injury

- **Costs (Direct and Indirect):**

- Direct medical costs: \$2,550
- Indirect medical costs (4-10x direct costs): \$10,200 - \$25,500

Timeline

- Upon arriving at work, EE did not swipe his badge and his department did not know that he had started his shift
 - EE obtained machine and immediately began cleaning
 - While operating machine, machine malfunctioned, “jerked,” and forced EE into wall, pinning his arm between the machine and wall
 - EE contacted co-worker who suggested going to local ED
 - EE went to local ED
 - EE reported injury to Occupational Health Service (OHS) next day
 - EE continued to treat with both OHS and PCP
 - EE returned to work four weeks post-injury but OHS was unaware
 - OHS cleared EE to return to work full duty at five weeks
- 

Five Whys Method

| What Should Happen | What Did Happen | Why? | Why? | Why? | Why? | Why? |
|-----------------------------------------------------|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|-------------|
| EE swipes in upon arrival and time logged in system | EE did not swipe his badge and his department did not know that he had started his shift | Dept in process of converting to new timekeeping system and keeping paper records in between | Machine stored in building to be cleaned so EE could go directly to building and begin working | EE running late for work and did not want to take the time to go to office to sign in on paper | Commuter train was delayed | Bad weather |
| Safety inspection before operating machine | EE obtained machine and immediately began cleaning | EE running late and department short-staffed that evening so had more areas to clean than typical | Co-workers had called out due to bad weather | EE long-term and knew layout of departments well and knew he could cover his co-workers' areas but would have to be fast to finish | EE liked his employer and wanted to help out and do a good job | |

Five Whys Method

| What Should Happen | What Did Happen | Why? | Why? | Why? | Why? | Why? |
|---------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------|--------------------------------------------------------|------------------------------------------------------------------------------------|
| Machine taken out of service | While operating machine, machine malfunctioned, "jerked," and forced EE into wall | Machine known to malfunction in past but still used | Department staff knew of machine issues and difficulty controlling but used anyway, no adverse events had occurred | Dept had submitted request for new machine but budget cut and not approved | Organization had lost money in last fiscal year | Multi-factorial – lower reimbursement rates, lower patient volume, higher expenses |
| EE contacts Supervisor to report injury/concern and Supervisor directs EE | EE contacted co-worker who suggested going to local ED | EE tried to reach Supervisor but no answer | Supervisor had called out | Unable to get in due to bad weather | EE contacted Supervisor next day | |
| Occ Health follows EE recovery and helps to coordinate care | EE worked with department to determine when to return to work and did not involve Occ Health | Department interested in having EE return to job asap and did not suggest going to OHS | Organizational policy: EE's returning to work post-injury be cleared by Occ Health before returning | Ensure EE return to work safely to avoid re-injury | Department leadership and OHS did not see "eye to eye" | |

Cause and Effect/Contributing Factors

| Sub-Issue: Processes and Procedures | Sub-Issue: Environment | Sub-Issue: Staffing/People | Sub-Issue: Equipment | Sub-Issue: Other |
|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|-----------------------------------------------------------------------------|--------------------------------------|
| Contributing Factors | Contributing Factors | Contributing Factors | Contributing Factors | Contributing Factors |
| Need for employee and supervisor understanding of injury reporting processes | Multiple buildings across campus that did not connect to one another | 3rd shift - fewer staff members on-site | Despite known issues, machine continued to be used (no "lock out/tag out") | Bad weather caused staff to call out |
| Unclear in real-time who to report to re: incident | Where EEs had to swipe (or hand-write their time) in/out was not located close to building where incident occurred | Many staff, including Supervisor, had called out due to weather | Equipment stored on-site in buildings to save travel time and wear and tear | |
| Need for clear communication between dept and Occ Health and recognition of organizational policies | | EE home department leadership and OHS did not have a solid relationship | Safety inspections were not regularly conducted prior to use | |

Action Plan

| Strength | Action Plan Type |
|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Strong | <ul style="list-style-type: none">● Purchase and install adequate number of time clock stations in buildings where employees typically work vs one central location (once paper based temporary system no longer needed)● Budget in ongoing replacement equipment over time vs waiting for issues to occur and then replace |
| Intermediate | <ul style="list-style-type: none">● Clear communication among department personnel, including verbal and written documentation – everyone on “same page”● Central #/pager in Occupational Health for staff who are impacted by these types of events off hours (provide algorithm) – requires staffing of pager● Establish back-up plan and reporting tree should department staff call out● 24-48 hours de-brief after event (multi-disciplinary) |
| Weak | <ul style="list-style-type: none">● Annual organizational training on incident and injury reporting, RTW procedures for Supervisors and Front-line Staff● Departmental level training for EEs on reporting procedures |

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Thank you!

Resources

Just Culture and Psychological Safety

- <https://www.justculture.com/>
- <https://www.linkedin.com/pulse/just-culture-psychological-safety-dr-klaus-affholderbach-wh1qf/>
- <https://hbr.org/2023/02/what-is-psychological-safety>
- <https://www.ccl.org/articles/leading-effectively-articles/what-is-psychological-safety-at-work/?msckid=8b433157bbf511ec9ebd94d91e88868d>

Root Cause Analysis

- <https://online.hbs.edu/blog/post/root-cause-analysis>
- <http://www.ihl.org/resources/Pages/Tools/RCA2-Improving-Root-Cause-Analyses-and-Actions-to-Prevent-Harm.aspx>
- <https://www.cms.gov/medicare/provider-enrollment-and-certification/qapi/downloads/fishbonerevised.pdf>
- <https://www.uml.edu/research/cph-new/healthy-work-participatory-program/toolkit.aspx>